

MONSANTO

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From:	Gordon A. Grundma	nn CS6G	Corporate Engineering	(4-6112)
Date:	December 21, 1984	cc	: D.R. Bowers	CS6G
Subj:	Project Progress	Meetings	L.V. Bumbicka R.M. Calles	1740 CS6G Alberici
Re:	CEA 3808 - Main S	outh Trunk Sewer	M.A. Coco E.R. Hartman P.R. Hoemann	-CS6G 1740
TO:	T.N. Carrico L.N. DeWald	1740* 1740*	L.C. Kreh F.A. Mayse	F2ED CS6G
	W.C. Koester K.W. Lichtenheld	Alberici* CS6G*	R.J. Murphy R.L. Wiese	1740 CS6G
	C.J. Lotz R.L. Nelson	Alberici* 1740*		
	K.W. Petterson O.N. Shipley T.W. Wright	1740* 1740 CS6G	*Present at meetings	

Following are minutes of the meetings held at the CED construction trailers on 12/13/84 and 12/20/84 at 9:00 a.m.

1. Construction Progress

- a. As scheduled, the railroad tracks east of ACL were ready for use on 12/12/84. Chlorine cars used the tracks immediately. Construction/Alberici did a good job.
- b. Manholes 1-BB and 1-CC have been poured. The forms on 1-CC will be stripped on 12/26/84.
- c. Additional trench has been excavated and additional sections of the concrete base pad have been poured.
- d. Portions of the trench have been covered with moveable frames covered with plastic so that temperature requirements can be maintained in the trench while the furan pipe joints are curing.
- e. The first VCP mortar joints will be made starting 12/26/84.
- f. Moveable electric carts, which will be used to get power to the heaters in the trench, are ready.
- g. CED has moved materials out of one side of the fab shop. A partition is being installed. The shop will be heated so that the VCP pipe can be stored in a controlled temperature & weather environment prior to installation in the trench.
- h. Alberici has built a jig to allow the best possible fitup of adjoining pipe sections preparatory to installation in the trench.

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2. VCP Joint Materials

The 42° pipe test joints have been sectioned and reviewed. In general they looked good, but showed porosity in some areas. To insure minimal porosity, a ceramic rope will be used to compress the furan material after each pass.

The joint procedure has been reviewed by Nelson and Lichtenheld and is ready for use.

3. BBW Access

Rail tracks east of BBW to be back in service by 02/01/85.

4. Storage West of ACL

Resolution as to how to handle the tank trucks and tank cars west of ACL must be made by the plant in the next two weeks when access is cut off - Nelson. These cars hold caustic and sulfur dioxide.

5. Acid Brick Drawings

These drawings have been reviewed by CED/plant and returned to Alberici with comments.

Acid brick installation discussions and seminars will be held in January to teach and train all involved personnel on the proper steps which must be taken to correctly install the acid brick.

Shipley's convalescence is coming along fine.

The next progress meeting will be held at the CED construction trailers at 9:00 a.m. on Thursday, January 3, 1985.

Gordon A. Grundmann

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